

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD				ECN #:
Date: 06.02.16				777
Project No: D205-579-015	Created By: <i>AS</i>	Checked By: <i>TH</i>	Approved By: <i>AS</i>	Approved By: <i>TH</i>
Project Name: DOAC BATTERY RACK	(Proj. Manager) <i>AS</i>		(Management if reqd)	N/A
Description of Change:				
<p><i>RELEASE: D3249 REV C ✓</i></p> <ul style="list-style-type: none"> ✓ D3250 REV C ✓ IJW-D204/5-579 REV B ✓ 				
Engineering Actions	Yes	No	Responsible	To happen by:
Required Documents Under Review?	✓		MB/KS	ASAP
Update Blue/Pink Folder/Electronic File	✓		K	06.02.20
Update DSI Folder/Electronic File		✓		
Update D-Part Master Binder	✓		KJ	06.02.20
Update Grey Project Binder		✓	MPB	06.02.20
Update DEO/DSI Binder		✓		
Update Master Document List (MDL)		✓		
Update Drawing Approval Record (DR)	✓		KJ	06.02.20
Update Change Record Form	✓		KJ	06.02.20
Move Electronic File	✓		KJ	06.02.20
Notify TCA of Change		✓		
Notify FAA of Change		✓		
Update QSI 021 (TC/FAA STC)		✓		
Update QSI 036 (K-Kits)		✓		
Scan Documents	✓		KS	06.02.20
Update Accpac Database		✓		06.02.16 <i>KJ</i>
Update Access Database		✓		
Verification ARC		✓		
Create/Update STC Approval List		✓		
Update Prod. Dev. Summary		✓		
Create/Update COSS (Estimate/BOM)	✓		JLM	06.02.20 <i>ASAP 06.03.07</i>
Create/Update PPP's		✓		
Update Paperwork Kits in Production	✓		KJ/DH	06.02.20 <i>None in Prod</i>
Update Paperwork Kits in Stock	✓		KJ/LL	06.02.20 <i>06.05.18 - 06.05.18</i>
Rework/Scrap Current Production		✓		
Rework/Scrap Kits in Stock?	✓	✗	LL	ASAP <i>06.05.18 W</i>
Update Qpulse		✓		
Create/Update Controlled PDF Dwgs	✓		KJ	06.02.20 <i>06.02.16 KJ</i>
Create/Update FAI sheets		✓		
Create/Update CNC Programs		✓		
Create/Update Tooling		✓		
Create/Update DXF File	✓		EMB	06.02.20 <i>06.02.16 J3</i>
MPP required?		✓		
Notify Previous Customers		✓		
Notify Eurocopter France		✓		

Notes:

- ✓ UPDATE CHANGE RECORD NUMBER FROM CHANGEOVER TO CHANGEOVER
- ✓ SUPPLEMENT KITS IN STOCK WITH D3249-1 REV. C, D3250-1 REV. C AND IJW-D204/5-579 REV. B. D205-579-015 B22636 QTY 8 IN STOCK.

ECN Complete: *TH*

Date: 06.02.28

Date: Thursday, 5/18/2006 1:57:43 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
 Number : 27158
 Estimate Number : 10804
 P.O. Number :
 This Issue : 5/18/2006 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type :
 Previous Run : 00015
 Written By :
 Checked & Approved By :
 Comment :

Drawing Name : D205-579-015
 Part Number : D205579015
 Drawing Number : PAPW. / REPLACE
 Project Number :
 Drawing Revision :
 Material :
 Due Date : 5/25/2006 Qty: 8 Um: Each

Additional Product

Job Number:



REFERENCE ONLY

Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 REMOVE FROM STOCK 8 X D205-579-015 B22636
2.0	D32491	Top
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Top B 25743
3.0	D32501	Back
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Back B 25744
4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
		Comment: INSPECT 100% KITS FOR COMPLETENESS
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: SMALL & MEDIUM FAB RESOURCE 1 REMOVE D3249-1 B 22636 D3250-1 B 22636 FROM STORES & FROM KITS AND DESTROY

Thursday, 5/18/2006 1:57:43 PM
Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-579-015

Job Number: 27158

Part Number: D205579015

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 ADD NEW PAPERWORK TO KITS..(DESTROY OLD PAPERWORK) CHANGE RED AND WHITE LABELS FOR NEW CHG NUMBER REMOVE D3249-1 & D3250-1 REV.B FROM KITS AND DESTROY (GA) ADD NEW D3249-1 B <u>25743</u> ADD NEW D3250-1 B <u>25744</u>
7.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 REPACKAGE PER PPP WITH NEW B/N <u>B 27158</u>
8.0	DC	DOCUMENT CONTROL Comment: DOCUMENT CONTROL INSPECT LEVEL 21

Job Completion

